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RBE350A94-3700-B
Job Sheet 197204



Part No: RBE350A94-3700-B

Job Qty: 4 pcs *MLL*

Part Name: Swashplate Immobilizing Tool, Short Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/2/19

Job Tracking No:

Due Date: 8/9/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3700-B Rev. 6 IPP Rev. A 18.08.09 new issue DP Verify DD

Ship Via:

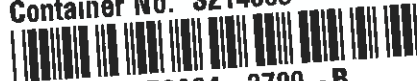
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	8/9/19	8/9/19	0.00	0.40	Small Fab - 1		<i>MLL</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	4 pcs	8/9/19	8/9/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
130	Packaging 3-1 - Stock - B4B	4 pcs	8/9/19	8/9/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S214008



Part: RBE350A94-3700-B

Job No: 197204

Serial No/Batch: S214008

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 09/16/19

SEP 16 2019
40
9-89

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				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	4 pcs	8/9/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-09 SEP 19 2019
				QC 21 - SA - 53	

Part Op 110 - (Small Fab) 1-Pick bag and tag.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A94-3700-B-1A	Short Brace Assembly	12 pcs (3 ea)	110-Small Fab - 1	52400

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	RBE350A94-3700-B-1A	12	2	0

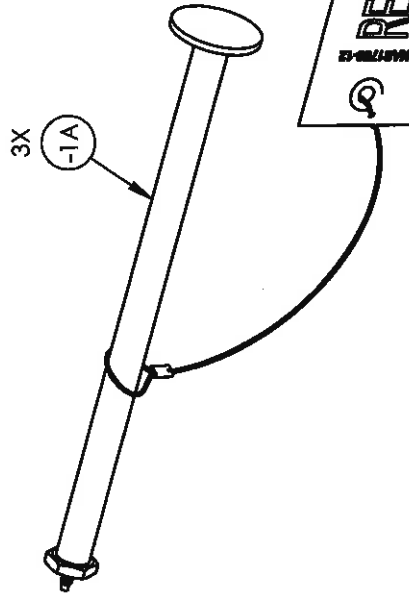
Part Specifications

Specifications could not be found.

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REVIEWS				DESCRIPTION	
REV	ECR	DATE	INITIAL	APPROVED	
4		8/21/2012	RJC	RW	
5		5/23/2014	DPD	RJC	
6	16-0151	2/24/2017	RJC	SM	



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WORK ORDER
NO. 197204 115703
190703

TITLE				SWASHPLATE IMMOBILIZING TOOL	
PART				SHORT BRACE ASSEMBLY	
ASSY QTY	B/O	Part #	UNIT QTY	DESCRIPTION	Material
X	-1A	3	SHORT BRACE ASSEMBLY		
1	-01		TUBE		STEEL
1	-03		CAP		SP HEX
1	-05		FOOT		1018/1020 CR
1	B/O	-07	SOCKET HEAD SET SCREW, EXTENDED POINT	M6 X 1 X 30mm (MCMASTER-CARR #92905A225)	STEEL
1	B/O	-09	REMOVE BEFORE FLIGHT	NAS 1756-12	NYLON
1	B/O	-011	LANYARD CABLE	Ø1/16 X 8 (CARR LANE #CL-2-C)	COATED STEEL
2	B/O	-013	FERRULE	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	ALUMINUM
ASSY -1A					
Dwg No.				RBE350A94-3700-B	
REV				6	
UNLESS OTHERWISE SPECIFIED				DIMENSIONS ARE IN INCHES	
XXX ± .006				ANGLES ± .1°	
XX ± .01				SURFACES ± .125	
X ± .1				1. BREAK ALL SHARP EDGES	
				.015 X .45° OR .01R	
				2. DIMENSIONAL LIMITS APPLY	
				AFTER PLAYING	
				3. INTERPRET DIM AND TOL PER	
				ASME Y14.5M-2009	
				USED ON MODEL	
DRAWN BY:				CLOUGH	
CHECKED:				DUERFELDT	
OPPS APPR:				ANDERSON	
QA APPR:				LINDSAY	
APPROVED:				MACKOVJAK	
SCALE				1:4	
DATE				8/21/2012	
EUROCOPTER				AS350/355	
SHEET				1 OF 5	

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		MRB (QSI042)	
Date:		Sequence #:		QTY Affected:		Completed By	
Description Work Order Deviation		Disposition					
Root Cause		FAULT CATEGORY					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
		QC / QA Coordinator					
		Lead hand / Supervisor					